

**PREPARATION OF CARBON-11 LABELLED PRAZOSIN, A POTENT AND  
SELECTIVE  $\alpha_1$ -ADRENORECEPTOR ANTAGONIST**

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**Summary**

The  $\alpha_1$ -adrenoreceptor antagonist, Prazosin : 2-[4-(2-furoyl) piperazin-1-yl]-4-amino-6,7-dimethoxyquinazoline, has been labelled with carbon-11 for in vivo studies of  $\alpha_1$ -adrenoreceptors using positron emission tomography. The preparation of [2-<sup>11</sup>C] furoyl chloride, from cyclotron-produced [<sup>11</sup>C] carbon dioxide, and its reaction with the secondary amine, 2-(piperazin-1-yl)-4-amino-6,7-dimethoxyquinazoline, provides a fast (35 min) route to carbon-11 labelled prazosin in high radiochemical yield (30-40 %, decay-corrected) with high specific activity (26-37 GBq/ $\mu$ mol, 0.7-1.0 Ci/ $\mu$ mol).

**Key words :** [<sup>11</sup>C]Prazosin,  $\alpha_1$ -adrenoreceptor antagonist, PET.

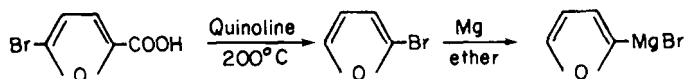
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## Introduction

Several types of receptors for neurotransmitters in living heart have been investigated by positron emission tomography (PET). The muscarinic cholinergic receptor has been characterized by using [ $^{11}\text{C}$ ]MQNB (1) and the peripheral type benzodiazepine receptor by using [ $^{11}\text{C}$ ]PK 11195 (2). Propranolol, practolol and CGP 12177 have also been labelled with carbon-11 for studying the beta-adrenergic receptor (3, 4, 5). For in vivo studies of  $\alpha_1$ -adrenoreceptors using PET we chose to label the high affinity, selective antagonist, prazosin (6) with carbon-11. Our approach was based on the recently developed technique of preparing [ $^{11}\text{C}$ ] acid chlorides as labelling agents (7). Here we report the preparation of [ $^{11}\text{C}$ ]prazosin by the reaction of [ $^{11}\text{C}$ ]furoyl chloride with the secondary amine, 2-(piperazin-1-yl)-4-amino-6,7-dimethoxyquinazoline [1].

## Material and Methods

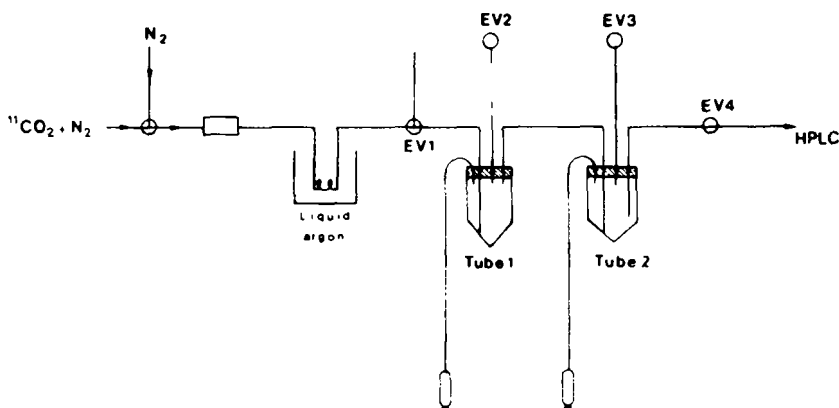
[ $^{11}\text{C}$ ]carbon dioxide (44-55 GBq, 1.2-1.5 Ci) is produced in high radionuclidic and radiochemical purity by the  $^{14}\text{N}$  (p,  $\alpha$ )  $^{11}\text{C}$  nuclear reaction on nitrogen gas. 2-Bromofuran is prepared by decarboxylation (oil bath, 200°C) of 5-bromofuroic acid (5.0 g, Aldrich Chem. Co. Ltd.) with copper chromite (1.0 g) as catalyst in freshly distilled quinoline (10 ml, Aldrich Chem. Co. Ltd.) under nitrogen (scheme 1) 2-Bromofuran is distilled out as formed (oil bath, 200°C). In order to slow decomposition (8) the 2-bromofuran is immediately dissolved in dry diethyl ether (0.29 g/10 ml) and stored over sodium wire under nitrogen at 0-4 °C. 2-Bromofuran (10 ml stock solution) is converted into 2-furoylmagnesium bromide solution (0.2 M in diethyl ether) by reaction with magnesium in a specially designed apparatus described earlier (9) and stored, after filtration through a millipore FG-filter, under nitrogen in sealed vials with teflon septa at 0-4 °C. Phthaloyl dichloride (b.p. 270°C, Aldrich Chem. Co. Ltd.) is distilled before use and stored over molecular sieve (4 A) in sealed vials with teflon septa. 2, 6-Di-*t*-butylpyridine was dried over molecular sieve (4 A).



**Scheme 1 : Synthesis of 2 Bromofuran and 2 furoyl magnesium bromide**

### Synthesis of [ $^{11}\text{C}$ ]prazosin [2] (Scheme II)

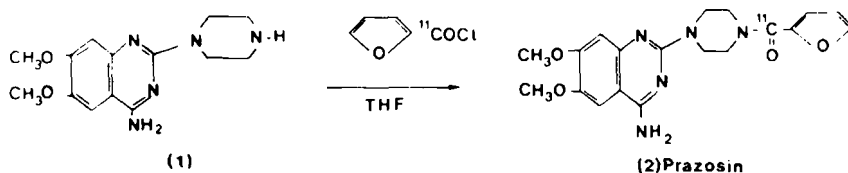
The cyclotron-produced [ $^{11}\text{C}$ ]carbon dioxide is trapped at a high flow rate in a stainless steel coil cooled by liquid argon. The trap is then warmed and the [ $^{11}\text{C}$ ]carbon dioxide transferred with a slow flow of nitrogen (ca. 2 ml/min) into 2-furoylmagnesium bromide (0.02 mmol) in diethyl ether (1 ml) at room temperature. After 2 min the [ $^{11}\text{C}$ ]carbonation is quenched by the addition of phthaloyl dichloride (2  $\mu\text{l}$ , 0.014 mmol) in diethyl ether (0.3 ml). 2,6-Di-*t*-butylpyridine (100  $\mu\text{l}$ , 0.45 mmol) in diethyl ether (0.3 ml) is then added and the diethyl ether is evaporated (oil bath, 75°C) with a flow of nitrogen (ca 10 ml/min). The generated [ $2\text{-}^{11}\text{C}$ ]furoyl chloride (b.p. 174°C) is then distilled out under nitrogen flow (10-15 ml/min) by immersion of tube 1 (fig. 1) into a Wood's alloy-bath



**Fig. 1 : Diagram of the apparatus**

(225°C) and heating the top of tube 1 and the line between tubes 1 and 2 with an electric heater (type : Leister-Chibli, pos. 3 = 350°C). The [ $2\text{-}^{11}\text{C}$ ]furoyl chloride is trapped in a solution of the secondary amine (1),

2-(piperazin-1-yl)-4-amino-6,7-dimethoxy-quinazoline (2 ng, 7  $\mu$ mol) in tetrahydrofuran (1 ml) kept under nitrogen at 0°C. The reaction mixture is then gently heated by immersion of the tip of tube 2 in the Wood's alloy-bath (225°C), both to promote the formation of [ $^{11}$ C]prazosin and to evaporate the solvent.



**Scheme 2 : Synthesis of [ $^{11}$ C]Prazosin**

The reaction vessel is cooled, and then the radioactive residue is taken up in 1.5 ml of mobile phase, dichloromethane containing 2.5 % (V/V) of solution A (ethanol : water : ethylamine 100 : 2 : 2, V/V) and injected onto a  $\mu$ Porasil column, 300 x 7.8 mm (Waters) which is eluted at 4 ml/min with the same mobile phase. UV-Absorbance (254 nm) and radioactivity are monitored simultaneously and [ $^{11}$ C]prazosin, which separates from other labelled and non-labelled compounds, is collected at 7.5-9 min after injection. This solution is evaporated to dryness and the residue dissolved in 600  $\mu$ l of a mixture of ethanol : propylenglycol 1:1, V/V, diluted to 10 ml with sterile saline and sterilized by filtration (Millipore GS-filter, 0.22  $\mu$ m).

#### Identification of the product

[ $^{11}$ C]Prazosin had the same capacity factor as authentic prazosin both in normal phase HPLC (described above) and reverse phase HPLC (column :  $\mu$ Bondapak C-18 300 x 4 mm, mobile phase : acetonitrile : phosphoric acid 25 : 75 V/V, flow : 2.0 ml/min). [ $^{11}$ C]Prazosin also comigrates with authentic prazosin on two different TLC systems using plastic sheets, silica gel 60 F<sub>254</sub> (Merck). System A : CHCl<sub>3</sub> : MeOH : NH<sub>4</sub>OH 18.2 : 1.6 : 0.2 V/V, rf : 0.81. System B : CHCl<sub>3</sub> : EtOAc : NH<sub>4</sub>OH 3 : 7 : 1, V/V, rf : 0.27. For further

analysis of the obtained product, the synthesis was performed under the same conditions as described above using  $^{13}\text{C}$ -enriched carbon dioxide (90 atom %). The purified product was examined by broad-band proton-decoupled Fourier transform  $^{13}\text{C}$  n.m.r. spectroscopy (DMSO, 22.5 MHz). The spectrum shows a single peak at -158.6 ppm in accord with the chemical shift assigned to the carbonyl carbon atom in prazosin.

### Results and Discussion

For the decarboxylation of 5-bromofuroic acid, copper chromite was found to be the best catalyst because of the relatively low temperature (200°C) at which 5-bromofuroic acid was decarboxylated to 2-bromofuran (b.p. 102°C), which distilled easily at this temperature. With the initially used catalyst, copper powder (8) a higher temperature (230-235°C) was needed for the decarboxylation, and occasionally traces of quinoline (b.p. 237°C) distilled into the receiving flask, which prevented subsequent formation of the Grignard reagent (2-furoylmagnesium bromide). A solution of 2-bromofuran in diethyl ether could be stored over sodium wire at 0-4°C up to 4 weeks. In the preparation of 2-furoylmagnesium bromide it was necessary to use a small crystal of iodine as initiator and to heat the mixture to reflux to start the Grignard reagent. When the formation of the Grignard reagent was complete a black suspension was formed. After filtration (0.22  $\mu\text{m}$  Millipore FG-filter) a clear yellow solution of 2-furoyl-magnesium bromide was obtained, which could be stored under nitrogen in sealed vials with teflon septa for two weeks, at 0-4°C, without loss of activity of the reagent. The amount of Grignard reagent used in the radiosynthesis has been found to be important. When we have used 0.02 mmol of 2-furoylmagnesium bromide in 1 ml diethyl ether the average entrapment of [ $^{11}\text{C}$ ]carbon dioxide (in 35 preparations) has been 87 %. In attempts to decrease the amount of Grignard reagent below 0.02 mmol (in attempts to increase the specific activity of product) there was a sharp decrease in entrapment. The addition of 2  $\mu\text{l}$  phthaloyl dichloride has been found to give optimal yields of [2- $^{11}\text{C}$ ]furoyl chloride and subsequently of [ $^{11}\text{C}$ ]prazosin. With less phthaloyl dichloride the yield of [2- $^{11}\text{C}$ ]furoyl

chloride decreases. With more phthaloyl dichloride, physical transfer into tube 2 (see below) occurs, causing a decrease in the formation of [ $^{11}\text{C}$ ]prazosin by competing for the amine [1]. This competition could be reduced by adding more amine [1]. We have instead chosen to use a small amount of phthaloyl dichloride in order to conserve amine [1]. In a few experiments thionyl chloride was used instead of phthaloyl dichloride, but the yield of [ $^{11}\text{C}$ ]prazosin decreased by about 50 %.

The line between tube 1 and 2 is a teflon 1/8 "o.d. tubing. With smaller i.d. tubing 1/16" o.d. or a valve between the two tubes, less than 10 % of the radioactivity is transferred from tube 1 to tube 2, as compared to 40-60 % with the teflon 1/8 "o.d. tubing. Without heating the top of tube 1 and the line between the tubes only about 10-15 % of the radioactivity distilled over to tube 2. In all preparations when we have used the teflon 1/8" o.d. tubing we have had some physical transfer of phthaloyl dichloride from tube 1 to tube 2, but this has not adversely affected the subsequent reaction.

From the end of bombardment the preparation requires only 35 min and provides an injectable solution of [ $^{11}\text{C}$ ]prazosin in 30-40 % overall radiochemical yield (based on  $^{11}\text{CO}_2$  used and corrected for radioactive decay). The obtained specific activity have been between 26-37 GBq/ $\mu\text{mol}$  (0.7 - 1.0 Ci/ $\mu\text{mol}$ ) at end of synthesis. All tested preparations have passed independent test for apyrogenicity and sterility.

By the procedure described above sufficient amounts of [ $^{11}\text{C}$ ]prazosin (4.1 - 6.7 Gbq ~ 110-180 mCi) can conveniently be produced for animal and human investigations using PET.

#### Acknowledgements

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